


## Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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 Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:	Added Jar Sensor and part number					
	Request Number:	HQE-8982	Revision Date:	1/27/10	Approved by:	HQE-8982	
	Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	510020300	Rev:

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+7(812)987-08-81

Jar Sensor (Only)  
 Qty of 1  
 990084400



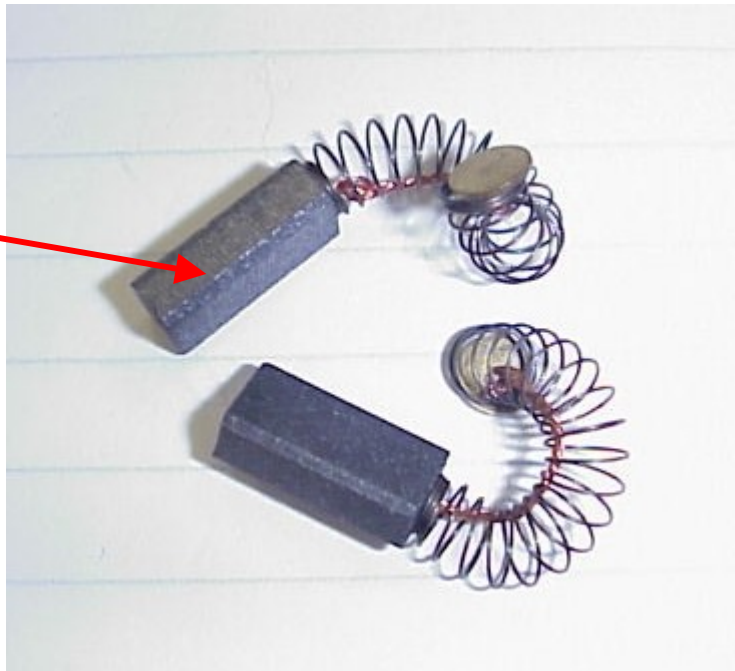
RFI Board with Sensor  
 990064600


Cordset Socket  
 990064800



Hamilton Beach  
 Commercial Badge  
 990092700

Brush Motor Kit  
 990075100



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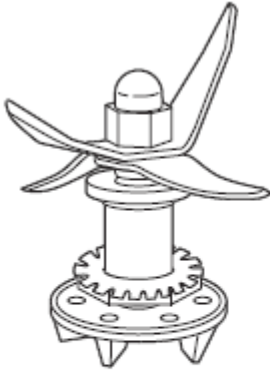
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### Cutter Assembly Replacement Instructions

# +7(812)987-08-81



**Cutter Repair Kit  
for Rio Blenders**



**⚠ WARNING**

**Cut Hazard**  
Handle cutter  
assembly with  
care.  
Failure to follow  
these instructions  
can result in cuts  
or other injuries.

**Removing the  
old cutter assembly**

Hold the blades with a  
cloth. Unscrew the clutch  
counterclockwise.

Remove the clutch and  
felt washer.

Remove the shaft and  
blade assembly

Use a flathead screw-  
driver to flatten the tabs  
on the tab washer.

Remove the nut by  
turning counterclockwise  
by hand. Then remove  
the tab washer and  
pressure washer.

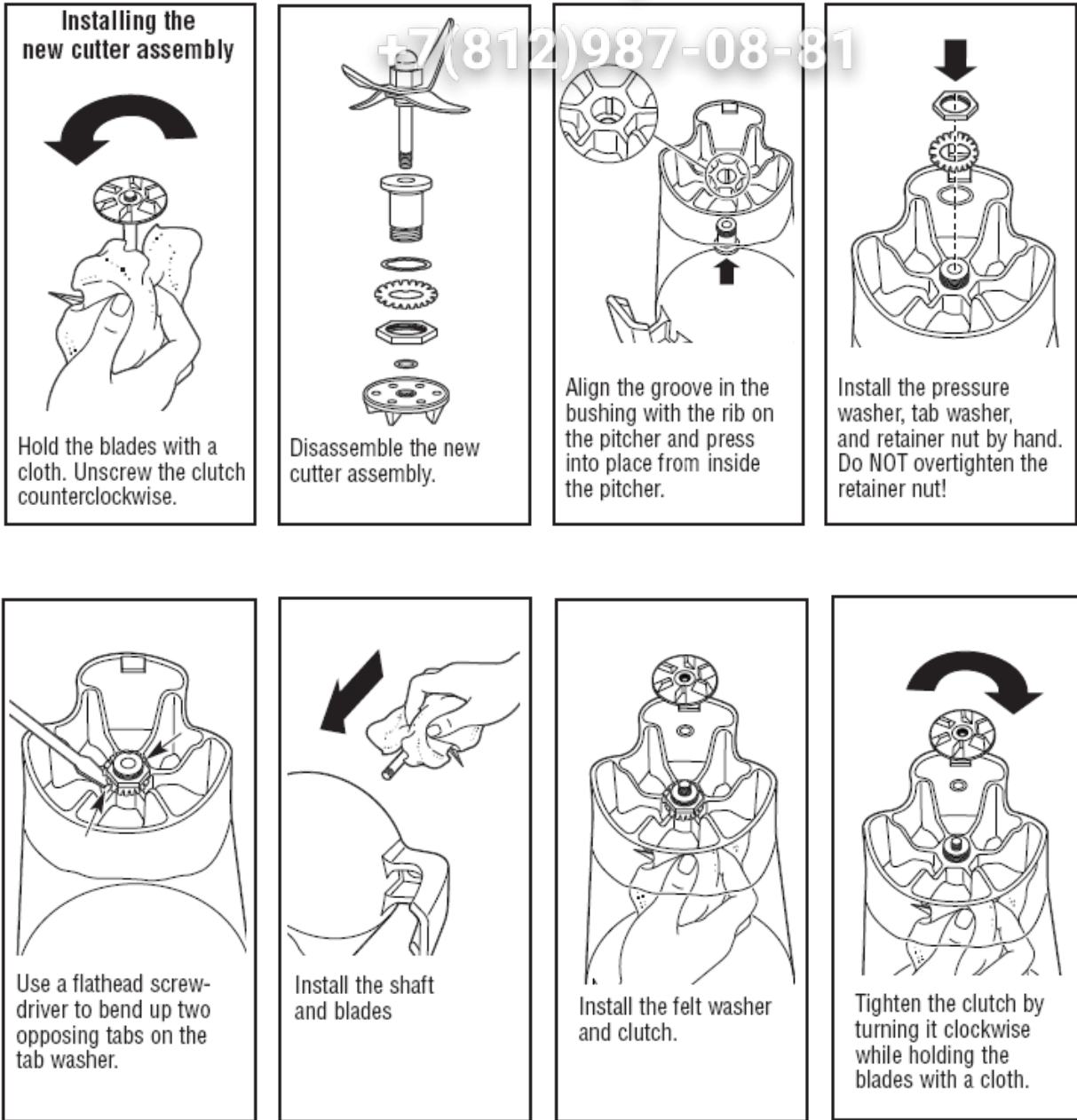
Remove bushing.

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	Issue Code(s): CS, SP					